80TD30Z1.5TP

80TD30Z2.2ATP

(PNP sensor)

Mode

Loose

0(Flashing light

60°'

dust remove of

tool taper holder

use IS020 tool

Air pressure 0. 2MPA

cylinder not inflated and the tool is broached

cylinder not inflated and the tool is half broached |

Water dew discharge corner

cylinder inflated and the tool loosened

Cylinder intake/exhaust ^Air pressure 0.4^0. 6MPA

Dew outlet

80TD30Z1.5TP

80TD30Z2.2ATP

—-140080024000

500Hz 1000Hz

|  |  |  |
| --- | --- | --- |
| type | 80TD30Z1. 5TP | | 80TD3072. 2ATP |
| speed | 24000/30000r/min | |
| pole | 2 | 4 |
| frequency | 400/500Hz | 800/1000Hz |
| torque | 0. 55Nm | 0. 88Nm |
| power | 1. 5KW | 2. 2KW |
| voltage | 220V | |
| current | 5. 5A | 8. 5A |

Broach

sensor truth table

cylinder not inflated and without tool

|  |  |
| --- | --- |
| 1 1 1 | 1 1 |
| 0， | 1  |  )0 |
|  |  |
|  | 1 |

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Suction and return of front chamber of the cylinder

